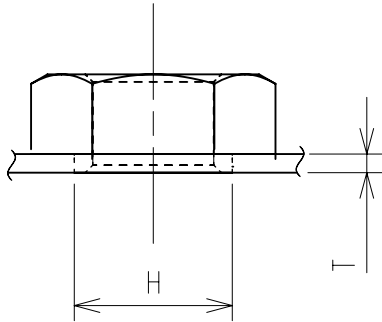
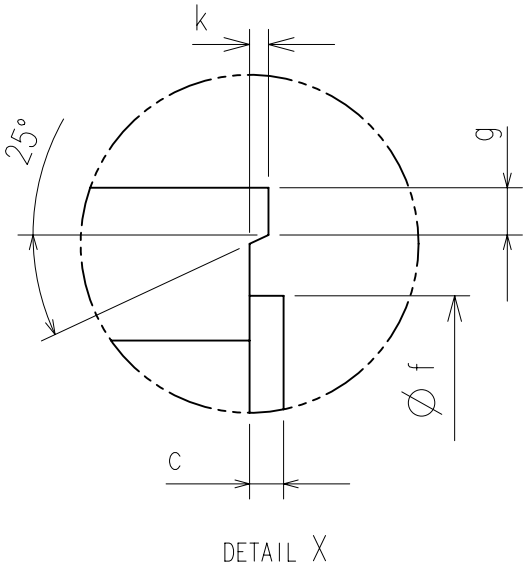
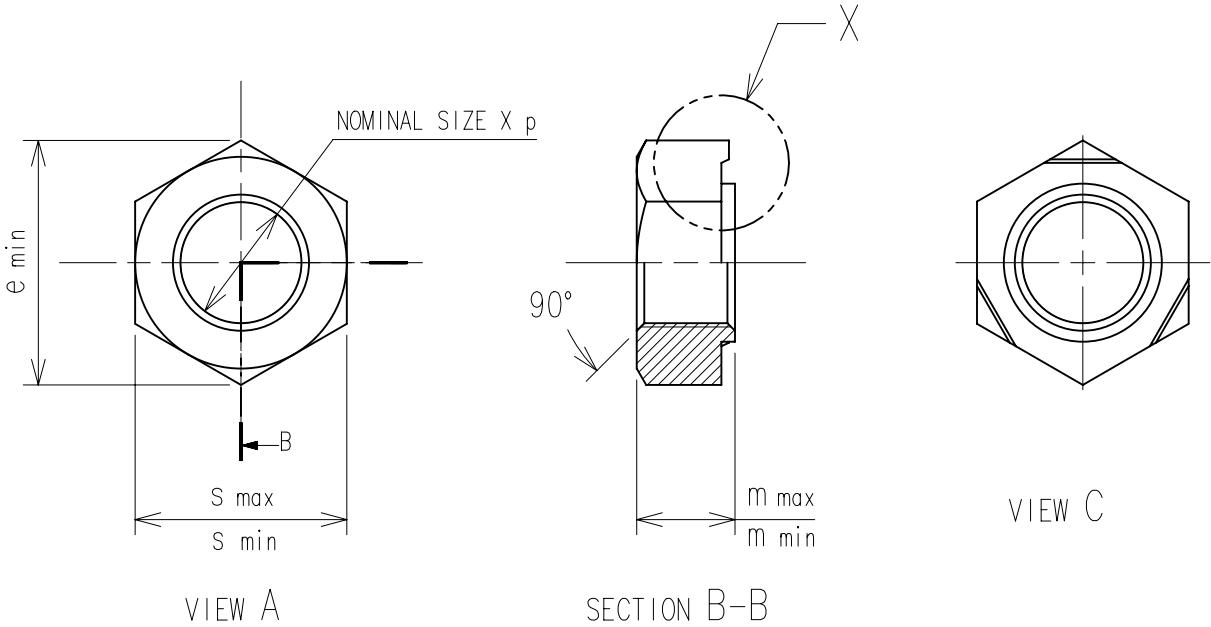


SF0308004

ZYXWVUTSRPNMLKJHGFE DCBA



NOTES :-

1. FOR GENERAL TECHNICAL REQUIREMENT REFER M&M STANDARD J-00-0134
2. UNSPECIFIED GENERAL TOLERANCES AS PER ISO 4759-1, PRODUCT GRADE A
3. MECHANICAL PROPERTIES AS PER ISO 898-2
4. SURFACE DISCONTINUITIES AS PER ISO 6157-2
5. PART MUST BE FREE FROM DEFECTS OF WORKMANSHIP WHICH MAY AFFECT THE FUNCTION & SERVICEABILITY OF THE PART
6. SUPPLIER MUST COMPLY WITH THE REQUIREMENT OF ELV & HAZARDOUS MATERIAL CONTENT AS SPECIFIED IN M&M STANDARD F-00-1474, AS PER THE MARKET REQUIREMENT.

ECN NO.	C/L	DGNR	ENGR	CAD STD	APPD	DATE	ZONE	REMARK
EN07-02783	A					17-04-2009		SF0308004-NEW RELEASE
NOMINAL SIZE								M8
PITCH 'p' (mm)								1.25
THREAD DIRECTION								RIGHT HAND
WIDTH ACROSS CORNER 'e' (mm)								17.50
WIDTH ACROSS FLAT MAX 's' (mm)								15.25
WIDTH ACROSS FLAT MIN 's' (mm)								14.75
THICKNESS MAX 'm' (mm)								7.70
THICKNESS MIN 'm' (mm)								7.30
COLLAR DIAMETER NOM 'f' (mm)								10.90
COLLAR THICKNESS NOM 'c' (mm)								0.80
WELD PROJ WIDTH 'g' (mm)								2.00
WELD PROJ THICKNESS NOM 'k' (mm)								0.40
NOM. HOLE SIZE IN PLATE MAX 'H' (mm)								11.00
NOM. PLATE THICKNESS 'T' (mm)								-
MECHANICAL PROPERTY CLASS								6
MATERIAL								STEEL
SURFACE FINISH								PLAIN
ALTERNATE PART NUMBERS								891410800
REMARKS								-

 MAHINDRA & MAHINDRA LTD.				APPD	.	.
				CAD CHK	.	.
				MATERIAL	.	.
				ENGR	.	.
				DGNR	-	-
				BY	SIGN.	DATE
				WT: 0.0084 Kg S.AREA: 8.79 cm ²		
				REF/LAYOUT No.: ---		
				PF CODE: SF0308		
				MODEL: ---		
				DRG. No.	SF0308004	
					C/L A	
				SHEET	1	OF 1
					A3	

MATERIAL :-	STEEL TO SUIT PROPERTY CLASS	SYMBOLS		TOTAL NO	
HEAT TREATMENT :-	TO SUIT PROPERTY CLASS	CRITICAL CHARACTERISTICS <CC>		00	
		SIGNIFICANT CHARACTERISTICS <SC>		00	
		SURFACE FINISH		00	
		ASSOC 3-D MODEL:	Y	VER NO.:	00
SURFACE TREATMENT :-	REFER TABLE	ALL DIMENSIONS ARE IN mm. SURFACE FINISH SYMBOLS : ISO 1302 WELDING SYMBOLS : IS:813-1986			

SCALE	DESCRIPTION
1:1	NUT HX WLD M8X1.25X8X6 PL